



# KSF-003A-BR Solid Perfume

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
18.00	<b>COSMOL™ 222</b>	Diisostearyl Malate	<b>Ikeda/Kobo Products</b>
8.00	TECWAX OZOQUERITA	Ozokerite	Cosmotec
7.00	<b>CPF-3300@10cSt</b>	Phenyl Trimethicone	<b>Avantor/Kobo Products</b>
6.00	<b>PM WAX 82</b>	Polyethylene (And) Microcrystalline Wax	<b>Kobo Products</b>
5.00	<b>SALACOS® 99</b>	Isononyl Isononanoate	<b>Ikeda/Kobo Products</b>
2.00	Tecwax Abelha	Beeswax	Cosmotec
<b>Part 2</b>			
15.00	<b>MST-547</b>	Polymethylsilsesquioxane	<b>Kobo Products</b>
<b>Part 3</b>			
30.00	Xiameter PMX-0245	Cyclopentasiloxane	Dow Corning
3.00	<b>CXG-1104</b>	Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer	<b>Avantor/Kobo Products</b>
2.00	<b>MSS-500/H</b>	Silica	<b>Kobo Products</b>
<b>Part 4</b>			
3.00	SCE 317983 AMORE	Fragrance	Sentec
1.00	<b>MSS-500/H</b>	Silica	<b>Kobo Products</b>
100.00			

## Description:

This solid perfume features MSS-500/H, an absorbent silica microsphere that holds the fragrance and also helps with nice feel and no shine effect. It has CPF-3300@10cSt, a low viscosity phenyl trimethicone and SALACOS® 99, a light ester that improves spreadability. COSMOL™ 222 offers great stability against oxidation. PM WAX 82 gives formula structure. MST-547 is a silicone microsphere that reduces shine and tack. CXG-1104 is a silicone elastomer gel that gives a nice after feel.

## Manufacturing Procedure:

1. Combine Part 1 and heat to 85°C
2. Add Part 2 and mix well.
3. Cool the formula to 70°C.
4. Add Part 3 and mix until homogenous.
5. Combine Part 4 and add to Parts 1, 2 and 3, and mix.
6. Pour into components while hot.



## FORMULATIONS

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