



KLP-330-BR

# Rich & Creamy Moisturizing Lipstick

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
15.00	SW40R7C	Synthetic Wax (And) Red 7 Lake (And) Isopropyl Titanium Triisostearate	Kobo Products
12.00	PAESTER GTCC	Caprylic/Capric Triglyceride	MIDELT
10.00	EUTANOL G	Octyldodecanol	BASF
8.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products
5.00	SALACOS® 5418V	Pentaerythrityl Tetraisostearate	Ikeda/Kobo Products
5.00	LUSPLAN™ DD-DA7 (Non-GMO)	Dimer Dilinoleyl Dimer Dilinoleate	Nippon Fine Chemical/Kobo Products
5.00	CO15M5	Ricinus Communis (Castor) Seed Oil (And) Silica	Kobo Products
4.00	COSMOL™ 222	Diisostearyl Malate	Ikeda/Kobo Products
<b>Part 2</b>			
11.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Kobo Products
10.00	KOBOGUARD® NATURAL 3000P	Glyceryl Hydrogenated Rosinate	Kobo Products
6.50	NOMCORT® HK-G	Glyceryl Behenate/Eicosadioate	Ikeda/Kobo Products
4.00	SALACOS® 334	Caprylic/Capric/Myristic/Stearic Triglyceride	Ikeda/Kobo Products
3.00	Plandool™-G (Non-GMO)	Bis-Behenyl/Isostearyl/Phytosteryl Dimer Dilinoleyl Dimer Dilinoleate	Nippon Fine Chemical/Kobo Products
<b>Part 3</b>			
0.50	MSS-500/3H	Silica	Kobo Products
<b>Part 4</b>			
1.00	Hyacharming®	Sodium Hyaluronate (And) Ricinus Communis (Castor) Seed Oil (And) Hydrogenated Castor Oil (And) Tocopherol	Focus Freda/Kobo Products
100.00			

## Description:

This is a creamy lipstick that offers good coverage and moisturizing effects to the lips. It features Hyacharming®, an ultra small sodium hyaluronate dispersed in oil that contribute to the moisturizing feel of the formula. SW40R7C, a dispersion of ITT treated organic pigment in high refractive index Synthetic Wax that is perfectly compatible with our selected emollients and waxes and help achieve the color. COSMOL™ 43V and COSMOL™ 222 are castor oil alternatives that helps with emollience and gloss. LUSPLAN™ DD-DA7, a plant derived ester, imparts gloss. SALACOS® 5418V provides a cushioned rich feel. SALACOS® 334 is a synthetic butter, with superior emollience compared to shea butter, which melts gently at body temperature. Plandool™-G adds smoothness to the lips and moisture retention. CO15M5 is a castor oil based fumed silica gellant which imparts emolliency and cushion to the application. KOBOGUARD® NATURAL 3000P helps ensure an even deposition of the formula on the lips. PM WAX 82 is a combination of waxes used to structure the formulation in combination with NOMCORT® HK-G, an oil phase gellant that can also improve formula stability. MSS-500/3H helps with payoff.

## Manufacturing Procedure:

1. At the main batch, mix phase 1 ingredients for 5 minutes at 800 RPM.
2. Add phase 2 ingredients to the main batch. Heat up to 80°C, while mixing. Mix for additional 3 minutes at 600 RPM.
3. Add phase 3 ingredient.
4. Add phase 4 ingredient and mix for 3 minutes.



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## FORMULATIONS

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## *The Powder & Dispersion Specialist*



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