



KLF-308

Natural Soft Finish Foundation Stick

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
45.50	Florasun® 90	Helianthus Annuus (Sunflower) Seed Oil	BASF
13.00	TiO2 CR-50-ASGP3	Titanium Dioxide (And) Alumina (And) Stearoyl Glutamic Acid (And) Polyhydroxystearic Acid	Kobo Products
10.00	JOS10M5	Simmondsia Chinensis (Jojoba) Seed Oil (And) Silica	Kobo Products
4.25	BWYO-ASGP3	Iron Oxides (CI 77492) (And) Stearoyl Glutamic Acid (And) Polyhydroxystearic Acid	Kobo Products
2.00	LUSPLAN™ DD-DA7	Dimer Dilinoleyl Dimer Dilinoleate	Nippon/Kobo Products
0.90	BWRO-ASGP3	Iron Oxides (CI 77491) (And) Stearoyl Glutamic Acid (And) Polyhydroxystearic Acid	Kobo Products
0.50	BWBO-ASGP3	Iron Oxides (CI 77499) (And) Stearoyl Glutamic Acid (And) Polyhydroxystearic Acid	Kobo Products
Part 2			
8.00	Sunflower Wax	Helianthus Annus (Sunflower) Seed Wax	Koster Keunen
2.50	Candelilla Wax SP-75	Euphorbia Cerifera (Candelilla) Wax	Strahl & Pitsch
2.00	Plandool™-LG1	Phytosteryl/Behenyl/Octyldodecyl Lauroyl Glutamate	Nippon/Kobo Products
Part 3			
10.00	GE-800	Cellulose	Nikko/Kobo Products
0.75	KoboMica L-27-NJE2	Mica (And) Jojoba Esters	Kobo Products
Part 4			
0.60	AE Preserve® PCG	Phenethylalcohol (And) Caprylhydroxamic Acid (And) Glycerin	AE Chemie
100.00			

Description:

This medium coverage foundation stick is easy to apply and provides a natural satin finish with a soft lightweight feel on the skin. The coverage and shade is due to the ASGP treated pigments which disperse easily into the base and promote better wear properties due to their adhesion to skin. JOS10M5 contributes to the smooth glide and emolliency of the stick and adds some conditioning properties to skin. LUSPLAN™ DD-DA7 and Plandool™-LG1 are plant-derived esters that work in combination to impart barrier repair and smoothness to the skin. KoboMica L-27-NJE2 contributes to the smooth application and natural finish. GE-800, a cellulose microsphere, improves payoff, provides the satin finish while blurring fine lines and imperfections on the skin for a flawless appearance, and allows the formula to feel soft and lightweight on the skin.

Manufacturing Procedure:

1. Combine ingredients in Part 1 in main vessel and homogenize until color is fully developed and batch is uniform.
2. Move to propeller mixer and begin heating batch to 85°C. Add Part 2 when batch reaches this temperature. Continue mixing until waxes are fully melted. Maintain 85°C.
3. Slowly sprinkle Part 3 to main vessel and continue mixing until powders are completely dispersed and batch is homogeneous.
4. Add Part 4 and continue mixing until batch is completely uniform.
5. Pour into components at 80-85°C.



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FORMULATIONS

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KOBO

The Powder & Dispersion Specialist



KOBO PRODUCTS, INC
3474 South Clinton Avenue
South Plainfield, NJ 07080
USA

Tel: +1 - 908 757 0033
Fax: +1 - 908 757 0905



KOBO BRASIL, LTDA
Rua Francisco Nakazato n. 2357
Itupeva SP 13.295-000
BRASIL

Tel: +55 (11) 5062 6034



KOBO PRODUCTS, LTD
67D(IV), Innovation Drive
Milton Park, Abingdon, OX14 4RQ
UNITED KINGDOM

Tel: +44 7913 636 673



KOBO PRODUCTS, SAS
135 Rue Buissonnière
Quartier Bouysset
31670 Labège
FRANCE

Tel: +33 - (0) 5 62 88 77 40
Fax: +33 - (0) 5 62 88 77 49



KOBO DISPATEK, INC
1-4-8 Nihombashi-bakurocho
Chuoko, Tokyo, 103-0002
JAPAN

Tel: +81 - 3 3663 8049
Fax: +81 - 3 3661 8679

www.koboproducts.com

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