



KLF-290

Fabric Finish Foundation with CELL-U-LASH™ 40

| % | INGREDIENT | INCI NAME | SUPPLIER |
|---------------|-------------------------------------|---|-----------------------|
| Part 1 | | | |
| 33.25 | Deionized Water | Water | |
| 2.50 | GLYCERIN U.S.P. F.C.C. 96% | Glycerin | Ruger Chemical |
| 2.00 | Butylene Glycol | Butylene Glycol | Ruger Chemical |
| 1.00 | CELL-U-LASH™ 40 | Cellulose | Kobo Products |
| 1.00 | Cn-HAHWS | Water (And) Pentylene Glycol (And) Palmitoyl Hydroxypropyltrimonium Amylopectin/Glycerin Crosspolymer (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Sodium Hyaluronate (And) Hydrogenated Lecithin | Kobo Products |
| 1.00 | Sodium Chloride | Sodium Chloride | Morton Salt |
| 0.90 | Phenoxetol™ | Phenoxyethanol | Clariant |
| 0.70 | Lexgard® O | Caprylyl Glycol | Inolex |
| 0.20 | Laureth-7 | Laureth-7 | Protameen |
| 0.15 | Protacide Na3 EDTA | Trisodium EDTA | Protameen |
| Part 2 | | | |
| 15.00 | BENTONE GEL PTM V | Phenyl Trimethicone (And) Distearidimonium Hectorite (And) Triethyl Citrate | Elementis |
| 10.05 | FADM65UTB | Titanium Dioxide (And) Dimethicone (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Tocopheryl Acetate | Kobo Products |
| 6.00 | CXG-1104 | Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer | Avantor/Kobo Products |
| 5.00 | Xiameter PMX-200 Silicone Fluid 5CS | Dimethicone | Dow Chemical |
| 4.00 | COSMOL™ 43V | Polyglyceryl-2 Triisostearate | Ikeda |
| 4.00 | KOBOGUARD® MQ60DM | Trimethylsiloxy silicate (And) Dimethicone | Kobo Products |
| 3.00 | KF-6038 | Lauryl PEG-9 Polydimethylsiloxyethyl Dimethicone | Shin-Etsu |
| 3.00 | KSG-210 | Dimethicone (and) Dimethicone/PEG-10/15 Crosspolymer | Shin-Etsu |
| 3.00 | SunBoost ATB | Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol | Kobo Products |
| 2.00 | SO1455 - TriSilanolIsooctyl POSS® | Trimethylpentyl Polysilsesquioxane | Hybrid |
| 1.80 | FADM55YTB | Iron Oxides (CI 77492) (And) Dimethicone (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Tocopheryl Acetate | Kobo Products |
| 0.30 | FADM55RTB | Iron Oxides (CI 77491) (And) Dimethicone (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Tocopheryl Acetate | Kobo Products |
| 0.15 | FADM60BTB | Iron Oxides (CI 77499) (And) Dimethicone (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Tocopheryl Acetate | Kobo Products |
| 100.00 | | | |

Description:

Fabric Finish Foundation helps protect skin from environmental pollution. CELL-U-LASH™ 40 is used as a physical barrier to contribute to that protection. Cn-HAHWS provides encapsulated Sodium Hyaluronate which is a skin moisturizer. SunBoost ATB is a proprietary blend of antioxidant, anti-irritant, and anti-inflammatory agents. CXG-1104, a silicone elastomer, gives the formula a velvet after feel. KOBOGUARD® MQ60DM is used to improve the wear of the foundation. FADM pigmentary dispersions offer full color development and ease the manufacturing process allowing high pigment loading in formulations.

Manufacturing Procedure:

1. Premix Part 1 under propeller mixer.
2. Premix Part 2 under the homogenizer with high shear. Mix until fully uniform and the color is developed.
3. Add Part 1 to Part 2 slowly under homogenizer. Continue mixing until uniform.



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May, 2020

FORMULATIONS

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The Powder & Dispersion Specialist



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