



KLF-286F-EU

Smooth Nude Express Transitioning Foundation Plastic-Free NOE

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
14.00	BTD-NOE2	Titanium Dioxide (And) Hydrogenated Olive Oil Stearyl Esters	Kobo Products
3.00	BYO-NOE4	Iron Oxides (CI 77492) (And) Hydrogenated Olive Oil Stearyl Esters	Kobo Products
1.00	BRO-NOE4	Iron Oxides (CI 77491) (And) Hydrogenated Olive Oil Stearyl Esters	Kobo Products
0.20	BBO-NOE4	Iron Oxides (CI 77499) (And) Hydrogenated Olive Oil Stearyl Esters	Kobo Products
Part 2			
25.00	Dermol 816	Octyl Palmitate	Alzo International
21.30	DUB DONPG	Neopentyl Glycol Diethylhexanoate	Stearinerie Dubois
2.00	Plurol Diisostearique	Polyglyceryl 3 Diisostearate	Gattefosse
0.50	Sensiva PA 40	Phenylpropanol (and) Propanediol (and) Caprylyl Glycol (and) Tocopherol	Schulke and Meyer
Part 3			
3.00	Sunflower Wax Double Refined (Koster Keunen)	Helianthus Annuus (Sunflower) Seed Wax	Koster Kuenen
3.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Toray/Kobo Products
Part 4			
10.00	CELLULOBEADS D-10-NPC2	Cellulose (And) Hydrogenated Lecithin	Kobo Products
8.00	MSS-500/N	Silica	Kobo Products
7.00	SERICITE GMS-4C	Mica	Kobo Products
2.00	MSS-500/3H	Silica	Kobo Products
100.00			

Description:

This anhydrous, hot pour foundation formulation is characterized by an even, silky and vanishing feel upon application. The NOE treated pigments disperse easily in the ester base and create a very homogeneous color film and natural-looking coverage. The NOE surface treatment on the pigments also contributes to longer wear and batch-to-batch color reproducibility. PM WAX 82 contributes to the structure and SERICITE GMS-4C is used as a filler. MSS-500/N and CELLULOBEADS D-10-NPC2 provide the cream-to-powder transitioning effect, giving the user the feeling that the product just melts into skin. MSS-500/3H improves payoff and the homogeneity of the color film on skin.

Manufacturing Procedure:

1. Pulverize the pigments in Part 1.
2. Disperse pigments in Part 2 using Silverson Square head 8000 rpm 15 mins.
3. Add Part 3, heat to 95°C.
4. Add Part 4 and mix till homogeneous.
5. Pour into containers at 92°C and leave to cool at RT.



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FORMULATIONS

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KOBO

The Powder & Dispersion Specialist



KOBO PRODUCTS, INC
3474 South Clinton Avenue
South Plainfield, NJ 07080
USA

Tel: +1 - 908 757 0033
Fax: +1 - 908 757 0905



KOBO BRASIL, LTDA
Rua Francisco Nakazato n. 2357
Itupeva SP 13.295-000
BRASIL

Tel: +55 (11) 5062 6034



KOBO PRODUCTS, LTD
67D(IV), Innovation Drive
Milton Park, Abingdon, OX14 4RQ
UNITED KINGDOM

Tel: +44 7913 636 673



KOBO PRODUCTS, SAS
135 Rue Buissonnière
Quartier Bouysset
31670 Labège
FRANCE

Tel: +33 - (0) 5 62 88 77 40
Fax: +33 - (0) 5 62 88 77 49



KOBO DISPATEK, INC
1-4-8 Nihombashi-bakurocho
Chuoko, Tokyo, 103-0002
JAPAN

Tel: +81 - 3 3663 8049
Fax: +81 - 3 3661 8679

www.koboproducts.com

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