



KLF-156B-EU

Cushion to Powder Foundation

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
21.20	Xiameter PMX-0245	Cyclopentasiloxane	Dow Corning
15.00	CM3K40T4	Cyclopentasiloxane (And) Titanium Dioxide (And) PEG-10 Dimethicone (And) Alumina (And) Hydrogen Dimethicone	Kobo Products
10.00	FAS65UTB	Titanium Dioxide (And) Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Disteardimonium Hectorite (And) Tocopheryl Acetate	Kobo Products
6.00	ELEMENT14 PDMS 100	Dimethicone	Momentive
3.50	KSG-210	Dimethicone (and) Dimethicone/PEG-10/15 Crosspolymer	Shin-Etsu
3.00	Bentone Gel® VS5-PCV	Cyclopentasiloxane (And) Disteardimonium Hectorite (And) Propylene Carbonate	Elementis Specialties
3.00	FAS50YTB	Iron Oxides (CI 77492) (And) Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Disteardimonium Hectorite (And) Tocopheryl Acetate	Kobo Products
2.00	KF-6038	Lauryl PEG-9 Polydimethylsiloxyethyl Dimethicone	Shin-Etsu
2.00	CXG-1101	Cyclopentasiloxane (And) Dimethicone/Vinyl Dimethicone Crosspolymer	NuSil
1.00	Granacrysil BAS	Butyl Acrylate (And) Hydroxypropyl Dimethicone Acrylate Copolymer	Grant Industries, Inc.
1.00	DC 556	Phenyl Trimethicone	Dow Corning
0.40	FAS65RTB	Iron Oxides (CI 77491) (And) Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Disteardimonium Hectorite (And) Tocopheryl Acetate	Kobo Products
0.30	Microcare® PHC	Phenoxyethanol (And) Chlorphenesin (And) Glycerin	Thor Personal Care
0.20	FAS70BTB	Iron Oxides (CI 77499) (And) Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone (And) Disteardimonium Hectorite (And) Tocopheryl Acetate	Kobo Products
0.20	Fraîcheur 1306917	Fragrance	Expressions Parfumées
Part 2			
18.00	Deionized Water	Water	
3.00	Denatured Ethanol	Alcohol	Brenntag Specialties
3.00	Butylene Glycol	Butylene Glycol	Acros Organics
1.00	Gs-GTS	Water (And) Pentylene Glycol (And) Palmitoyl Hydroxypropyltrimonium Amylopectin/Glycerin Crosspolymer (And) Camellia Sinensis Extract (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Hydrogenated Lecithin	Kobo Products
0.70	Sodium Chloride	Sodium Chloride	Sigma Aldrich
Part 3			
5.50	MST-547	Polymethylsilsesquioxane	Kobo Products
100.00			

Description:

This Cushion foundation applies easily onto the skin and offers a powdery finish. Kobo's FAS Pigmentary Dispersions showcase the versatility of TTB treated pigments in the dispersions which perform well here in a silicone phase. CM3K40T4, a Titanium Dioxide Dispersion, gives daily sun protection. Kobo Microsphere, MST-547 offers a powdery effect. Glycosphere, Gs-GTS, is a free-radical scavenger for anti-aging properties.

Manufacturing Procedure:

1. Homogenize Part 1 for 2 minutes at 5000 rpm until there is full color development
2. Add Part 2 and homogenize under the Silverson for 1 minute at 6000 rpm.
3. Add Part 3 and homogenize under the Silverson for 1 minute at 5000 rpm.



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www.koboproducts.com

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FORMULATIONS

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The Powder & Dispersion Specialist



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