



KFL-252

# Overnight Lip Repair Mask

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
21.00	<b>Neosolue™-DiSM</b>	Diisostearyl Malate	<b>Nippon/Kobo Products</b>
10.00	Indopol® H-100	Polybutene	Vantage
10.00	<b>JOS10M5</b>	Simmondsia Chinensis (Jojoba) Seed Oil (And) Silica	<b>Kobo Products</b>
8.00	<b>Plandool™-G</b>	Bis-Behenyl/Isostearyl/Phytosteryl Dimer Dilinoleyl Dimer Dilinoleate	<b>Nippon/Kobo Products</b>
8.00	<b>Plandool™-H</b>	Phytosteryl/Isostearyl/Cetyl/Stearyl/Behenyl Dimer Dilinoleate	<b>Nippon/Kobo Products</b>
6.80	Versagel® ME750	Hydrogenated Polyisobutene (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer	Penreco
4.50	Cetiol® SB 45	Shea Butter	BASF
4.00	<b>KOBOGUARD® HRPC</b>	Hydrogenated Polycyclopentadiene (And) Polyethylene (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	<b>Kobo Products</b>
3.00	<b>PM WAX 82</b>	Polyethylene (And) Microcrystalline Wax	<b>Toray/Kobo Products</b>
3.00	EMULPHARMA® PG20	Polyglyceryl-2 Diisostearate	Res Pharma
2.50	CARNAUBA WAX SP 63P	Copernicia Cerifera (Carnauba) Wax	Strahl & Pitch
2.00	Isolan® PDI	Diisostearyl Polyglyceryl-3 Dimer Dilinoleate	Evonik
2.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda
1.05	<b>ND65U</b>	Titanium Dioxide (And) Diisostearyl Malate (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
1.00	Lexgard® Natural	Glyceryl Caprylate (And) Glyceryl Undecylenate	Inolex
0.05	<b>ND35R7C</b>	Diisostearyl Malate (And) Red 7 Lake (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
<b>Part 2</b>			
8.00	Deionized Water	Water	
3.00	GLYCERIN U.S.P. F.C.C. 96%	Glycerin	Ruger Chemical
1.50	Zemea®	Propanediol	Du Pont & Tate
0.25	<b>Cn-HAHWS</b>	Water (And) Pentylene Glycol (And) Palmitoyl Hydroxypropyltrimonium Amylopectin/Glycerin Crosspolymer (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Sodium Hyaluronate (And) Hydrogenated Lecithin	<b>Kobo Products</b>
0.15	Edeta® BD	Disodium EDTA	BASF
<b>Part 3</b>			
0.20	Papaya (FL) CE-181463	Flavor	Custom Essence
100.00			

## Description:

This overnight lip repair mask soothes and nourishes lips for soft and supple results by morning. Neosolue™-DiSM imparts emollience to the formulation. Plandool™-G and Plandool™-H are plant derived esters that provide skin moisture protection and barrier repair for supple lips. PM WAX 82 gives structure and improves stability. JOS10M5, a fumed silica gellant in Jojoba Oil, adds cushion. KOBOGUARD® HRPC, a wax-resin composite, enhances adhesion of the mask to the lips and aids in wear time for the full overnight experience. ND dispersions in Diisostearyl Malate provide the soft pink shade. Cn-HAHWS, a Glycosphere with encapsulated Sodium Hyaluronate, helps restore the skin's moisture, promoting healthier plumper lips.

## Manufacturing Procedure:

1. Combine ingredients in Part 1 and heat to 85°C while propeller mixing. Maintain 85°C.
2. Combine ingredients in Part 2 while propeller mixing. Heat to 85°C once ingredients in Part 1 have melted. Keep tightly covered.
3. Add Part 2 to Part 1 when both phases are at 85°C. Remove batch from heat and start cooling.
4. Continue propeller mixing while batch cools. Add Part 3 when batch is at 65°C.
5. Stop mixing at 60°C. Pour into components at this temperature.



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