



KEY-127

# Iridescent Liquid Eyeshadow

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
27.00	Permethyl® 99A	Isododecane	Presperse
21.00	KOBOGUARD® 5400 IDD	Hydrogenated Polycyclopentadiene (And) Isododecane	Kobo Products
5.00	SW5M5	Synthetic Wax (And) Silica	Kobo Products
4.00	NOMCORT® HK-G	Glyceryl Behenate/Eicosadioate	Ikeda
3.00	Eutanol® G	Octyldodecanol	BASF
3.00	BENTONE GEL® ISD V	Isododecane (And) Distearidimonium Hectorite (And) Propylene Carbonate	Elementis
<b>Part 2</b>			
8.00	KOBOGUARD® MQ75ETS	Trimethylsiloxysilicate (And) Ethyl Trisiloxane	Kobo Products
<b>Part 3</b>			
1.00	Lexgard® Natural MB	Glyceryl Caprylate (and) Glyceryl Undecylenate	Inolex
<b>Part 4</b>			
12.50	KTZ® INTERVAL RED	Mica (And) Titanium Dioxide	Kobo Products
12.50	KOBOPEARL® PERPETUAL IO GreenRed	Synthetic Fluorphlogopite (And) Silica (And) Iron Oxides (CI 77491) (And) Titanium Dioxide	Kobo Products
<b>Part 5</b>			
3.00	MSS-500W	Silica	Kobo Products
<b>100.00</b>			

## Description:

This special effect eyeshadow transforms from red to green depending on the angle. The holographic appearance is achieved with a combination of KOBOPEARL® PERPETUAL IO GreenRed and KTZ® INTERVAL RED. KOBOGUARD® 5400 IDD and KOBOGUARD® MQ75ETS work together to form a water-resistant film that offers long wear and prevents creasing. SW5M5 fumed silica gellant thickens and offers added shine and stability. MSS-500W provides an even and smooth application.

## Manufacturing Procedure:

1. Combine Part 1 and heat to 70° C while propeller mixing. Once NOMCORT® HK-G is melted, cool to below 50° C. □
2. Add Part 2 and mix until combined. □
3. Add Part 3 and mix until combined. □
4. Add Part 4 and mix until combined. □
5. Add Part 5 and mix until combined. □



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