



KEL-027B

Shamrock Gel Eyeliner Pot

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
20.20	Permethyl® 99A	Isododecane	Presperse
16.30	PMLVP45B1A	Blue 1 Lake (And) Isododecane (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	Kobo Products
13.50	PMLVP65Y	Iron Oxides (CI 77492) (And) Isododecane (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	Kobo Products
10.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Toray/Kobo Products
7.20	PMLVP75C	Titanium Dioxide (And) Isododecane (And) Isohexadecane (And) Isopropyl Titanium Triisostearate (And) Lecithin (And) Ethylene/Propylene/Styrene Copolymer (And) Polyhydroxystearic Acid (And) Butylene/Ethylene/Styrene Copolymer	Kobo Products
5.00	Protachem™ CTG	Caprylic/Capric Triglyceride	Protameen
2.00	Ozokerite Wax White SP 1020P	Ozokerite	Strahl & Pitsch
1.00	Eutanol® G	Octyldodecanol	BASF
Part 2			
20.00	KOBOGUARD® 5400 IDD	Hydrogenated Polycyclopentadiene (And) Isododecane	Kobo Products
Part 3			
2.00	MSS-500/3H	Silica	Kobo Products
2.00	DSPCS/3H-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	Kobo Products
Part 4			
0.80	Phenoxetol®	Phenoxyethanol	Clariant
100.00			

Description:

This green gel eyeliner glides smoothly and quickly dries to a matte finish that is long lasting and smudge proof. PMLVP Pigmentary dispersions provide the green shade. PM WAX 82 gives structure to the eyeliner. KOBOGUARD® 5400 IDD contributes to the long wear and smudge proof properties of the formula. A combination of microspheres, DSPCS/3H-I2 and MSS-500/3H, help improve payoff and provide a smooth application.

Manufacturing Procedure:

1. Combine Part 1 and heat to 85° C while propeller mixing until waxes are fully melted. Keep batch tightly covered.
2. Add Part 2 to Part 1 while prop mixing until homogeneous.
3. Slowly add Part 3 to main beaker followed by Part 4. Once uniform, lower mixing speed.
4. Pour into glass jar components at 80° C.

Notes:

This formula is best applied with an angled eyeliner brush.



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