

%	INGREDIENT	INCI NAME	SUPPLIER
Part	1		
10.00	ASO-11S2	Aluminum Starch Octenylsuccinate (And) Triethoxycaprylylsilane	Kobo Products
6.05	GMS-11S2	Mica (And) Triethoxycaprylylsilane	Kobo Products
4.00	BTD-11S2	Titanium Dioxide (And) Triethoxycaprylylsilane	Kobo Products
2.00	BRO-11S2	Iron Oxides (CI 77491) (And) Triethoxycaprylylsilane	Kobo Products
0.75	RED 27AL-11S3	Red 27 Lake (And) Triethoxycaprylylsilane	Kobo Products
0.10	Propyl Paraben NF	Propylparaben	International Sourcing
0.10	Methyl Paraben NF	Methylparaben	International Sourcing
Part	2		
41.50	Lexol® EHP	Ethylhexyl Palmitate	Inolex Chemical Company
3.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Toray/Kobo Products
2.00	KOBOGUARD® 5400 SQ	Hydrogenated Polycyclopentadiene (And) Squalane	Kobo Products
2.00	SF1642	C30-45 Alkyl Dimethicone	Momentive
2.00	Petrolatum G1958	Petrolatum	Sonneborn Inc
2.00	Lameform® TGI	Polyglycerol-3 Diisostearate	BASF
1.00	Microcrystalline Wax SP-89	Microcrystalline Wax	Strahl & Pitsch
1.00	Carnauba Wax SP 63P	Copernicia Cerifera (Carnauba) Wax	Strahl & Pitsch
0.50	Cetiol® SB 45	Shea Butter	BASF
Part	3		
8.50	KTZ® FOLIAGE FLUTTER	- Titanium Dioxide (And) Mica (And) Iron Oxides (CI 77491) (And) Triethoxycaprylylsilane	Kobo Products
8.50	KTZ® CLASSIC WHITE- 11S2	Mica (And) Titanium Dioxide (And) Triethoxycaprylylsilane	Kobo Products
5.00	DSPCS/20N-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	Kobo Products
100.00			

Description:

Fresh Glow Cream Blush provides smooth and poreless cheek color. It features Kobo's 11S Silane-Treated Pigments that disperse easily and adhere well onto the skin. KOBOGUARD® 5400 SQ, resin composite, gives a water-resistant film and aids in long wear and comfortable non-fading apprearance. KTZ® CLASSIC WHITE-11S2 and KTZ® FOLIAGE FLUTTER-11S2 offer a unique pearlescent effect. DSPCS/20N-I2 gives a lightweight feel and helps the formula transform into a powder on the skin. PM WAX 82 helps with the structure of this

Manufacturing Procedure:

- 1. Blend Part 1 and pass through a micropulverizer until the color is fully dispersed. •
- 2. Heat Part 2 with T-blade stirring to 80°C. •
- 3. Add Part 1 to Part 2 and mix until homogeneous using a propeller blade. •
- 4. Add Part 3.
- 5. Continue to mix until uniform while maintaining temperature. •
- 6. Pour at 78°C-80°C.





FORMULATIONS

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KOBO

The Powder & Dispersion **Specialist**











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