

FORMULARY

in-cosmetics Latin America 2016

KOBO

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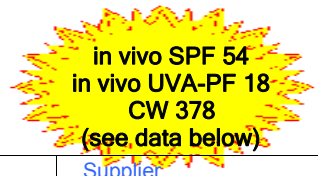
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Kids' Sunscreen

Formula KSL-303-BR



Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	32.40	Deionized Water	Water	
	3.00	CES-1104	Dimethicone (And) Water (Aqua) (And) Glycerin (And) Pentylene Glycol (And) Dimethicone/Vinyl Dimethicone Crosspolymer (And) Amodimethicone (And) Carbomer (And) Phenoxyethanol (And) Sodium Hydroxide (And) Disodium Edta	Nusil/Kobo Products
	2.00	Glicerina	Glycerin	CAAL
2	19.00	EMP50TEL	Titanium Dioxide (And) Ethyl Macadamiate (And) Silica (And) Alumina (And) Stearic Acid (And) Polyhydroxystearic Acid	Kobo Products
	18.00	JOP80MZCJ	Zinc Oxide (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Polyhydroxystearic Acid (And) Jojoba Esters	Kobo Products
	11.00	SALACOS® 913	Isotridecyl Isononanoate	Ikeda/Kobo Products
	4.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	3.60	SunBoost ATB™	Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol	Kobo Products
	3.00	ABIL® EM 180	Cetyl PEG/PPG-10/1 Dimethicone	Evonik
	2.00	MST-547	Polymethylsilsesquioxane	Kobo Products
	1.00	Optiphen	Caprylyl Glycol (And) Phenoxyethanol	Ashland
	1.00	Liposorb® L-20	Polysorbate 20	Vantage

100

Manufacturing Procedure

1. Combine Part 1.
2. Mix Part 2 until the UV filters are completely dispersed.
3. Add Part 1 to Part 2 slowly while mixing at 1500rpm.
4. Mix for 10 minutes.

Description

This sunscreen was specially formulated for kids' skin because it features only non-nano, inorganic sunscreen dispersions, EMP50TEL (Titanium Dioxide) and JOP80MZCJ (Zinc Oxide), to achieve balanced SPF and UVA protection. It also has SunBoost ATB™, a proprietary mixture of anti-oxidant, anti-irritant and anti-inflammatory agents that can increase UVA and UVB protection over 30%. SALACOS® 99 and SALACOS® 913 are light esters that improve spreadability and skin feel. MST-547 is a non-absorbent silicone sphere and CES-1104 is an encapsulated elastomer. Both of them help with spreadability, skin feel and reduction of tackiness.

Notes

Active Ingredient(s)	
Titanium Dioxide	8.70%
Zinc Oxide	14.00%

SPF testing: in vivo on 3 subjects

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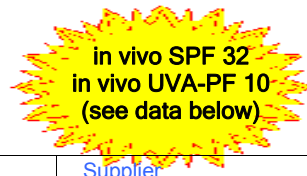
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Ultra Light Sunscreen

Formula KSL-307B-BR



Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	55.75	Deionized Water	Water	
2	3.00	Glicerina	Glicerina	Mapric
	1.00	Liposorb® L-20	Polysorbate-20	Vantage Chemicals
	0.15	Goma Xantana	Xanthan Gum	M. Cassab
3	8.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	7.50	TNSS75MZCM	Zinc Oxide (And) Ethylhexyl Methoxycrylene (And) C12-15 Alkyl Benzoate (And) Polyhydroxystearic Acid (And) Hydrogen Dimethicone	Kobo Products
	7.50	Metoxicinamato De Octila CG	Ethylhexyl Methoxycinnamate	Cosmotec
	3.60	SunBoost ATB™	Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol	Kobo Products
	3.20	TEGO® Care PBS 6	Polyglyceryl-6 Stearate (And) Polyglyceryl-6 Behenate	Evonik
	3.00	CSF-3100@5cSt	Dimethicone	NuSil/Kobo Products
	0.50	TEGIN® M Pellets	Glyceryl Stearate	Evonik
	0.30	Alkonat® 1618 C30 P	Cetearyl Alcohol	M.Cassab
	4	3.00	CSV-3000	Cyclopentasiloxane
2.00		MST-547	Polymethylsilsesquioxane	Kobo Products
1.00		Cosmoguard® SL-CP	Imidazolidinyl Urea	Cosmotec
0.50		Simugel™ INS 100	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (And) Isohexadecane (And) Polysorbate 60	Seppic

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Manufacturing Procedure

1. Pre-mix Part 2 and add to Part 1 while mixing. Heat to 75°C.
2. In a separate vessel, add Part 3 and heat to 75°C.
3. When both parts reach 75°C, add Part 3 to Parts 1 and 2, and mix.
4. Homogenize for 5 minutes at 8000 rpm.
5. Cool to 50°C and add Part 4. Mix well.

Description

This light-feel sunscreen features TNSS75MZCM, Kobo's Non-Nano Zinc Oxide dispersion, that contains Ethylhexyl Methoxycrylene to effectively increase SPF, UVA-PF and provide broad spectrum protection. SunBoost ATB™ is a proprietary blend of antioxidant, anti-irritant and anti-inflammatory agents that can boost SPF and UVA protection. SALACOS® 99 is a light ester that can improve skin feel, and CSF-3100 and CSV-3000 are silicone fluids that improve application. MST-547 is a microsphere that offers soft focus and enhanced feel.

Notes

Active Ingredient(s)	
Zinc Oxide	5.62%
Ethylhexyl Methoxycinnamate	7.50%

SPF testing: in vivo on 3 subjects

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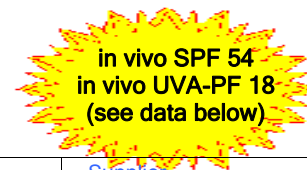


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March, 2016

Minimal Whitening Sunscreen

Formula KSL-315-BR



Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	45.36	Deionized Water	Water	
	1.00	Liposorb® L-20	Polysorbate 20	Vantage
2	4.00	TEGO® Care PBS 6	Polyglyceryl-6 Stearate (and) Polyglyceryl-6 Behenate	Evonik
	3.00	Glicerina	Glycerin	Mapric
	0.20	Goma Xantana	Xanthan Gum	M. Cassab
3	11.00	INP70ZSI	Zinc Oxide (And) Isononyl Isononanoate (And) Polyhydroxystearic Acid (And) Triethoxycaprylylsilane	Kobo Products
	10.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	10.00	TNSS75MZCM	Zinc Oxide (And) Ethylhexyl Methoxycrylene (And) C12-15 Alkyl Benzoate (And) Polyhydroxystearic Acid (And) Hydrogen Dimethicone	Kobo Products
	4.00	CSV-3000	Cyclopentasiloxane	Nusil/Kobo Products
	0.50	ALKONAT C1618	Cetearyl Alcohol	M.Cassab
	0.50	TEGIN® M Pellets	Glyceryl Stearate	Evonik
4	5.00	COMPOSITE ACZ-50	Zinc Oxide (And) Acrylates Copolymer (And) Kaolin (And) Sodium Polyacrylate	Kobo Products
	2.00	MSS-500/H	Silica	Kobo Products
	1.44	DAITOSOL 5000SJ	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water	Kobo Products
	1.00	Cosmoguard® SL CP	Phenoxyethanol (and) Ethylhexylglycerin	Cosmotec
	1.00	Simulgel™ INS 100	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (And) Isohexadecane (And) Polysorbate 60	seppic

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Manufacturing Procedure

- Mix Part 2 and add to Part 1. Mix until a gel is formed. Heat to 75°C.
- Combine Part 3 ingredients and heat to 80°C.
- Add Part 3 to Parts 1 and 2 while mixing. Keep mixing until dispersion of the filters.
- Mix using homogenizer for a least 5 minutes.
- Cool to 45°C and add Part 4.

Description

This light sunscreen offers a minimal whitening effect by using a combination of different Zinc Oxide particle sizes: TNSS75MZCM, a non-nano Zinc Oxide dispersion in Ethylhexyl Methoxycrylene (photo stabilizer carrier that boosts UVA and UVB), INP70ZSI, a small particle Zinc that helps with UVB, and COMPOSITE ACZ-50, a composite powder containing Zinc Oxide which is dispersed then entrapped within a micron sized Acrylates Copolymer matrix, which gives UVB and soft feel. This formula also has SALACOS® 99, a light ester that improves spreadability, DAITOSOL 5000SJ, a water soluble film former for water resistance. MSS-500/H helps reducing shine and tackiness.

Notes

Active Ingredient(s)
Zinc Oxide 17.20%

SPF testing: in vivo on 3 subjects

Kobo Products, Inc.

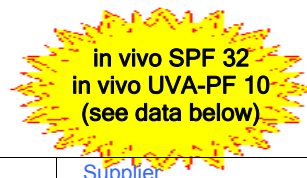
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Body Bronzer Sunscreen

Formula KSL-318-BR



Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier	
1	22.92	Deionized Water	Water		
	3.85	DAITOSOL 5000SJ	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water	Daito/ Kobo Products	
	2.00	Glicerina	Glicerina	Mapric	
	0.80	Cloreto de Sódio	Sodium Chloride	CAAL	
	0.03	AMP-95	Aminomethyl Propanol (And) Water	Mapric	
2	16.00	HBQP75FZS	Zinc Oxide (And) Butyloctyl Salicylate (And) Polyhydroxystearic Acid (And) Triethoxycaprylylsilane	Kobo Products	
	13.00	TNP50T7-ATB	C12-15 Alkyl Benzoate (And) Titanium Dioxide (And) Argania Spinosa Kernel Oil (And) Alumina (And) Methicone (And) Tocopheryl Acetate (And) Polyhydroxystearic Acid (And) Bisabolol	Kobo Products	
	10.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products	
	6.00	CSV-3000	Cyclopentasiloxane	Nusil/Kobo Products	
	5.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products	
	3.00	Bentone Gel® VS 5 PCV	Cyclopentasiloxane, Disteardimonium Hectorite, Propylene Carbonate	Elementis/Cosmotec	
	3.00	ABL® EM 90	Cetyl PEG/PPG-10/1 Dimethicone	Evonik	
	3.00	GCB50YSG	Iron Oxides (C.I. 77492) (And) Caprylic/Capric Triglyceride (And) Isopropyl Myristate (And) Stearoyl Glutamic Acid (And) Stearalkonium Hectorite (And) Trihydroxystearin (And) Propylene Carbonate	Kobo Products	
	1.00	GCB60USG	Titanium Dioxide (And) Caprylic/Capric Triglyceride (And) Isopropyl Myristate (And) Stearoyl Glutamic Acid (And) Stearalkonium Hectorite (And) Trihydroxystearin (And) Propylene Carbonate	Kobo Products	
	1.00	Cosmoguard® SL CP	Phenoxyethanol (and) Ethylhexylglycerin	Cosmotec	
	1.00	Liposorb® L-20	Polysorbate 20	Lipo Chemicals	
	0.30	GCB65RSG	Iron Oxides (C.I. 77491) (And) Caprylic/Capric Triglyceride (And) Isopropyl Myristate (And) Stearoyl Glutamic Acid (And) Stearalkonium Hectorite (And) Trihydroxystearin (And) Propylene Carbonate	Kobo Products	
	0.10	GCB70BSG	Iron Oxides (C.I. 77499) (And) Caprylic/Capric Triglyceride (And) Isopropyl Myristate (And) Stearoyl Glutamic Acid (And) Stearalkonium Hectorite (And) Trihydroxystearin (And) Propylene Carbonate	Kobo Products	
	3	3.00	GMS-ASG3	Mica (And) Stearoyl Glutamic Acid	Kobo Products
		2.00	BPA-515	Polymethyl Methacrylate (And) Isopropyl Titanium Triisostearate	Kobo Products
2.00		K-RAY LIGHT GOLD	Mica (And) Iron Oxides (C.I. 77491)	Kobo Products	
1.00		KTZ® CELANDON GOLD	Titanium Dioxide (And) Mica (And) Iron Oxides (C.I. 77491)	Kobo Products	

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<u>Manufacturing Procedure</u>	<u>Description</u>						
<ol style="list-style-type: none"> Mix Part 1 ingredients. Mix Part 2 until complete dispersion of the pigments and filters. Add Part 1 to Part 2 slowly while mixing. Add Part 3. 	<p>This sunscreen offers UV balanced protection while giving sheer coverage and a bronze look. It features a combination of TNP50T7-ATB, a titanium dioxide dispersion with SunBoost ATB™, a proprietary mixture of antioxidant, anti-irritant and anti-inflammatory agents that boosts SPF and PFA scores, and HBQP75FZS, a zinc oxide dispersion also containing an SPF booster, Butyloctyl Salicylate. For light coverage, it has GCB pigmentary dispersions, that ease the manufacturing process and give a soft feel due to the ASG treated pigments. KTZ® and K-RAY pearls provide the bronze and illuminating effect. GMS-ASG3 and BPA-515 offer a nice and creamy feel. DAITOSOL 5000SJ is a water-soluble film former that and increases water resistance. CSF-3300@10cSt, a low viscosity silicone, and SALACOS® 99, a light ester, improve spreadability.</p>						
	<p>Notes</p> <table border="0"> <tr> <td>Active Ingredient(s)</td> <td></td> </tr> <tr> <td> Zinc Oxide</td> <td>11.50%</td> </tr> <tr> <td> Titanium Dioxide</td> <td>4.90%</td> </tr> </table> <p>SPF testing: in vivo on 3 subjects</p>	Active Ingredient(s)		Zinc Oxide	11.50%	Titanium Dioxide	4.90%
Active Ingredient(s)							
Zinc Oxide	11.50%						
Titanium Dioxide	4.90%						

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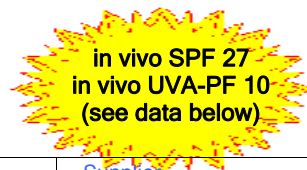
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Tinted Sunscreen

Formula KSL-320-BR



Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	28.70	Deionized Water	Water	-
	3.00	Glicerina	glicerina	Mapric
	1.00	Cloreto de Sódio	Sodium Chloride	CAAL
	0.80	Liposorb® L-20	Polysorbate 20	Vantage
	0.50	Cosmoguard® MF-CP	2-Phenoxyethanol (And) Methylisothiazolinone (And) Aqua/Water	Cosmotec
2	20.00	KoboGel D5 Medium	Cyclopentasiloxane (And) Titanium Dioxide (And) Cyclohexasiloxane (And) Iron Oxides (C.I. 77492) (And) Iron Oxides (C.I. 77491) (And) PEG/Ppg-18/18 Dimethicone (And) Iron Oxides (C.I. 77499) (And) Dimethicone/Vinyl Dimethicone Crosspolymer (And) Distearidimonium Hectorite (And) Tocopheryl Acetate (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone	Kobo Products
	10.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	10.00	HBQP75FZS	Zinc Oxide (And) Butyloctyl Salicylate (And) Polyhydroxystearic Acid (And) Triethoxycaprylylsilane	Kobo Products
	10.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products
	5.00	HBTNP60TV	Butyloctyl Salicylate (And) Titanium Dioxide (And) Stearic Acid (And) Aluminum Hydroxide (And) C12-15 Alkyl Benzoate (And) Polyhydroxystearic Acid	Kobo Products
	5.00	EA-209	Ethylene/Acrylic Acid Copolymer	Kobo Products
	3.00	CSS-7302	PEG-10 Dimethicone	NuSil/Kobo Products
	3.00	Bentone Gel® VS5-PCV	Cyclopentasiloxane (And) Distearidimonium Hectorite (And) Propylene Carbonate	Cosmotec

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Manufacturing Procedure

1. Add Part 2 and mix until homogenous.
2. Pre-mix Part 1 ingredients and add slowly to Part 2 while mixing.

Description

This Tinted Sunscreen features KoboGel D5 Medium. It not only aids in color matching by simplifying color additions into formulations but also enriches formulas with a silky and spreadable feel. HBQP75FZS and HBTNP60TV with their high solids content in Butyloctyl Salicylate offer high performance in sunscreen lotions with low whitening effect. CSS-7302 is a W/Si emulsifier that offers a stable emulsion with an pleasant feel. CPF-3300 is a silicone fluid that can improve the spreadability and, due to its high refractive index, can also disguise wrinkles and fine lines. SALACOS® 99 is a light ester that improves skin feel. EA-209 offers an elegant feel upon application and provides a soft focus effect.

Notes

Active Ingredient(s)	
Titanium Dioxide	2.50%
Zinc Oxide	7.20%

SPF testing: in vivo on 3 subjects

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Economical Foundation

Formula KLF-172-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	51.00	Deionized Water	Water	
	2.00	Glicerina	Glycerin	CAAL
	0.20	Goma Xantana	Xanthan Gum	CP Kelco
2	7.00	SALACOS® P-8	Ethylhexyl Palmitate	Ikeda/Kobo Products
	5.00	Parsol® MCX	Ethylhexyl Methoxycinnamate	DSM
	3.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	3.00	Amphisol® K	Potassium Cetyl Phosphate	DSM
	2.50	Alkonat 1618 C 30 P	Cetearyl Alcohol	M.Cassab
3	1.00	Liquid Germall® Plus	Phenoxyethanol (And) Caprylyl Glycol	Ashland
4	12.00	GLW70MZC	Zinc Oxide (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	6.05	GLW75PFSP	Titanium Dioxide (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	3.50	GLW45GYSP	Iron Oxides (C.I. 77492) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	0.60	GLW55GRSP	Iron Oxides (C.I. 77491) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	0.15	GLW60GBSP	Iron Oxides (C.I. 77499) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
5	2.00	ASO-I2	Aluminum Starch Octenylsuccinate (And) Isopropyl Titanium Trisostearate	Kobo Products
	1.00	MSS-500W	Silica	Kobo Products

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Manufacturing Procedure

1. Combine Part 1 and heat to 70°C.
2. Combine Part 2 and heat to 70°C while mixing at 600rpm.
3. Add Part 2 to Part 1 while mixing.
4. Cool to 50°C and add Parts 3 and 4.
5. Add Part 5 and cool to room temperature.

Description

This O/W foundation has a low cost with a nice feel. It features SALACOS® 99 and SALACOS® P-8, esters that improve spreadability and give a nice feel. MSS-500W is a silica microsphere and ASO-I2 is a starch treated with ITT. The combination of the two helps with a matte effect and creamy feel. This formula also has GLW Pigmentary Dispersions with water and glycerin, that are easily incorporated into the water phase or after the emulsion. To give SPF protection it has a Zinc Oxide Dispersion, also dispersed in water and glycerin, GLW70MZC, combined with an organic sunscreen.

Notes

Active Ingredient(s)	
Ethylhexyl Methoxycinnamate	5.00%
Zinc Oxide	8.40%

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Foundation with PT1BM Dispersions

Formula KLF-175A

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	18.88	CSV-3000	Cyclopentasiloxane	Nusil/Kobo Products
	18.00	TNP50T7-ATB	C12-15 Alkyl Benzoate (And) Titanium Dioxide (And) Argania Spinosa Kernel Oil (And) Alumina (And) Hydrogen Dimethicone (And) Tocopheryl Acetate (And) Polyhydroxystearic Acid (And) Bisabolol	Kobo Products
	11.85	PT1BM70U	Titanium Dioxide (And) Phenyl Trimethicone (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Silica	Kobo Products
	4.76	CSS-7300	Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone	Nusil/Kobo Products
	3.50	CPF-3300@10cSt	Phenyl Trimethicone	Nusil/Kobo Products
	1.80	PT1BM40Y	Phenyl Trimethicone (And) Iron Oxides (C.I. 77492) (And) Silica (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) 1,2-Hexanediol (And) Caprylyl Glycol	Kobo Products
	0.30	PT1BM70R	Iron Oxides (C.I. 77491) (And) Phenyl Trimethicone (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Silica (And) 1,2-Hexanediol (And) Caprylyl Glycol	Kobo Products
	0.17	PT1BM60B	Iron Oxides (C.I. 77499) (And) Phenyl Trimethicone (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Silica (And) 1,2-Hexanediol (And) Caprylyl Glycol	Kobo Products
	0.10	Propyl Paraben NF	Propylparaben	International Sourcing
	2	32.24	Deionized Water	Water
4.00		Butylene Glycol	Butylene Glycol	Ruger Chemical
0.65		Sodium Chloride	Sodium Chloride	Morton Salt
0.40		Polysorbate 20	Polysorbate 20	Rita Corp.
0.15		Methyl Paraben NF	Methylparaben	International Sourcing
0.10		Trisodium EDTA	Trisodium EDTA	Protameen
0.10		Allantoin	Allantoin	RITA Corp.
3		3.00	MSS-500W	Silica

100

Manufacturing Procedure

1. Homogenize all ingredients of Part 1 until fully uniform.
2. Add Part 2 fully mixed to the dispersed Part 1 using a homogenizer at 3000-3500 rpm.
3. Add Part 3 to Parts 1 and 2 slowly under homogenization at 3000 rpm.

Description

This liquid foundation features Kobo's New PT1BM dispersions. These dispersions are easy to use in a W/Si system offering good spreadability and a silky feel upon application. Titanium Dioxide Dispersion, TNP50T7-ATB, an optimized mixture of a TiO2 sunscreen dispersion with Kobo's Sunboost ATB™, that is a proprietary blend of antioxidant, anti-irritant, and anti-inflammatory agents contributes to UVA/UVB protection. Silica microsphere, MSS-500W, offers an elegant feel upon application and provides a soft focus effect. Nusil's Phenyl Trimethicone, CPF-3300@10cSt, is a silicone fluid that can improve spreadability and the formula's feel upon application. CSS-7300 is a W/Si emulsifier responsible for the stable emulsion structure while providing good spreadability.

Notes

Active Ingredient(s)	6.93%
Titanium Dioxide	

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illuminating Wand

Formula KCC-014-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	35.75	Deionized Water	Water	
	3.00	Glycerin	Glycerin	CAAL
	0.90	Sodium Chloride	Sodium Chloride	CAAL
2	15.00	CSS-7300	Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone	NuSil/Kobo Products
	8.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	8.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products
	6.00	MST-547-FS	Polymethylsilsesquioxane (And) Perfluorooctyl Triethoxysilane	Kobo Products
	6.00	BTD-11SP	Titanium Dioxide (And) Triethoxycaprylylsilane (And) Polyhydroxystearic Acid	Kobo Products
	5.00	CXG-1104	Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer	NuSil/Kobo Products
	4.00	CARESS® BN30	Boron Nitride	Kobo Products
	3.00	Bentone Gel® VS 5 PCV	Cyclopentasiloxane (and) Distearidmonium Hectorite (and) Propylene Carbonate	Cosmotec
	1.00	Cosmoguard SL-CP	Imidazolidinyl Urea	Cosmotec
	0.80	COSMOL™ 182V	Sorbitan Sesquiosostearate	Ikeda/Kobo Products
	0.70	BWYO-11SP (C33-9001)	Iron Oxides (C.I. 77492) (And) Triethoxycaprylylsilane (And) Polyhydroxystearic Acid	Kobo Products
	0.50	ABIL® EM 180	Cetyl PEG/PPG-10/1 Dimethicone	Evonik
	0.25	BWRO-11SP (C33-8001)	Iron Oxides (C.I. 77491) (And) Triethoxycaprylylsilane (And) Polyhydroxystearic Acid	Kobo Products
	0.10	BWBO-11SP (C33-7001)	Iron Oxides (C.I. 77499) (And) Triethoxycaprylylsilane (And) Polyhydroxystearic Acid	Kobo Products
	3	1.00	K-RAY G DIAMOND SPARKLE GOLD	Calcium Aluminum Borosilicate (And) Titanium Dioxide
1.00		KOBOPEARL 500-SR	Polymethyl Methacrylate (And) Mica (And) Titanium Dioxide	Kobo Products

100

Manufacturing Procedure

- Mix Part 2 until the pigments are fully dispersed.
- Combine Part 1 ingredients and add to Part 2 slowly while mixing.
- Add Part 3 and mix until homogenous.

Description

This illuminating concealer features K-RAY pearl that gives a shiny and illuminated look to the skin. It also has CARESS® BN30, a large Boron Nitride particle, and KOBOPEARL 500-SR, a "muted" pearl, that helps with skin radiance. For the color, it has 11SP treated pigments, a hybrid treatment that is easy to disperse and offers adherence to the skin.

CSS-7300 is a light emulsifier that provides a stable and non-tacky formula. CXG-1104 is an elastomer gel that gives nice feel and velvet effect. CPF-3300@10cSt, a Phenyl Trimethicone with low viscosity, and SALACOS® 99, a light ester, that improves spreadability. COSMOL™ 182V is an ester that helps with dispersability and stability. MST-547-FS is a polymethylsilsesquioxane microsphere that gives a nice feel and has good adherence to the skin.

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March, 2016

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Neutralizing Concealer - Green

Formula KCC-015A-BR

Kobo Products - Formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	41.60	Deionized Water	Water	-
	3.00	Glicerina	Glycerin	Mapric
	0.90	Sodium Chloride	Sodium Chloride	CAAL
	0.50	CosmeHerbest™ KIWI	Water (And) Propanediol (And) Actinidia Chinensis (Kiwi) Seed Extract	Ikeda/Kobo Products
2	15.00	CSS-7300	Cyclopentasiloxane (And) PEG/PPG-18/18 Dimethicone	NuSil/Kobo Products
	9.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	6.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products
	5.00	CXG-1104	Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer	NuSil/Kobo Products
	4.00	SP-10	Nylon-12	Kobo Products
	3.00	CARESS® BN06	Boron Nitride	Kobo Products
	3.00	Bentone Gel® VS 5 PCV	Cyclopentasiloxane (and) Disteardimonium Hectorite (and) Propylene Carbonate	Cosmotec
	2.30	BTD-11S2	Titanium Dioxide (And) Triethoxycaprylylsilane	Kobo Products
	2.00	MSS-500/H	Silica	Kobo Products
	1.00	BELSIL® TMS 803	Trimethylsiloxisilicate	Wacker
	1.00	COSMOL™ 182V	Sorbitan Sesquiosostearate	Ikeda/Kobo Products
	1.00	Cosmoguard SL-CP	Phenoxyethanol (and) Ethylexyglycerin	Cosmotec
	0.75	BEUB-11S2	Ultramarines (And) Triethoxycaprylylsilane	Kobo Products
	0.50	ABIL® EM 180	Cetyl PEG/PPG-10/1 Dimethicone	Evonik
	0.45	YELLOW 5AL-11S2	Yellow 5 Lake (And) Triethoxycaprylylsilane	Kobo Products

100

Manufacturing Procedure

- Mix Part 2 until complete dispersion of the pigments.
- Combine Part 1 (dissolving all Sodium Chloride) and add slowly to Part 2 while mixing.

Description

This concealer neutralizes the redness of the skin while giving soft focus. It features 11S treated pigments that disperse easily in a silicone based formula and give nice silky feel. CSS-7300 combined with COSMOL™ 182V give a non-tacky and stable emulsion. CPF-3300@10cSt and SALACOS® 99 improve spreadability. SP-10 is a Nylon-12 microsphere that provides a creamy feel. MSS-500/H is a silica microsphere that helps with oil absorption and matte effect without compromising spreadability. CARESS® BN06 is a small particle size Boron Nitrite that gives good soft focus. CXG-1104 is an elastomer gel that improves feel and gives a matte effect. CosmeHerbest™ KIWI is a seed extract that offers anti-acne, anti-wrinkle and whitening properties.

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Strobing Powder

Formula KPP-093-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	41.70	TALC AJM	Talc	Kobo Products
	32.00	GMS-I2	Mica (And) Isopropyl Titanium Triisostearate	Kobo Products
	5.00	CL-2080	Polyethylene	Kobo Products
	3.00	ZINC MYRISTATE	Zinc Myristate	Kobo Products
	1.50	BBR-I2	Iron Oxides (And) Isopropyl Titanium Triisostearate	Kobo Products
2	3.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	3.00	CSF-3100@350cSt	Dimethicone	NuSil/Kobo Products
	0.80	Phenoxyethanol	Phenoxyethanol	Cosmotec
3	10.00	K-RAY SM SNOW	Synthetic Fluorphlogopite (And) Titanium Dioxide	Kobo Products
100				

Manufacturing Procedure

1. Add Part 1 ingredients and mix until complete dispersion of pigments.
2. Add Part 2 and mix until complete dispersion of binders.
3. Add Part 3 and mix slowly until homogenous.
4. Pass through mesh if needed and press at 600 psi.

Description

This eyeshadow features a combination of GMS-I2, an ITT treated mica, and TALC AJM, a micronized untreated talc, both contributing to the elegant texture and optimizing pressability. ITT treated pigments offer a light nude shade and contribute to skin adhesion and pressability. ZINC MYRISTATE is a dry binder. CL-2080 is a microsphere that has 2 functions in this formula: improve feel and pick up, and contribute to pressability. The combination of CSF-3100@350cSt and SALACOS® 99 constitutes the binder system. K-RAY SM SNOW is a pearlescent pigments that gives a unique luminous effect.

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Eyebrow Gel Mascara

Formula KMU-016A-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	74.69	Deionized Water	Water	-
	0.75	Aristoflex® Velvet	Polyacrylate Crosspolymer-11	Clariant
2	7.70	DAITOSOL 5000SJ	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water	Kobo Products
	1.00	Cosmoguard MF-CP	2-phenoxyethanol (And) Methylisothiazolinone (And) Aqua/Water	Cosmotec
	0.06	AMP-95	Aminomethyl Propanol (And) Water	Mapric
3	2.00	GLW60GBSP	Iron Oxides (C.I. 77499) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	2.00	GLW45GYSP	Iron Oxides (C.I. 77492) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	0.80	GLW55GRSP	Iron Oxides (C.I. 77491) (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
	0.50	GLW75PFSP	Titanium Dioxide (And) Water (And) Glycerin (And) Sodium Polyacrylate (And) Cellulose Gum	Kobo Products
4	2.00	MSS-500/20N	Silica	Kobo Products
5	7.00	Glicerina	Glycerin	CAAL
	1.50	KNY-3D	Nylon-66 (And) Titanium Dioxide	Kobo Products

100

Manufacturing Procedure

1. Add Part 1 and mix until gel is homogenous.
2. Add Parts 2 and 3 and mix until pigments are fully dispersed.
3. Add Part 4 slowly and mix.
4. Pre-mix Part 5 and add to main vessel and mix slowly to avoid air incorporation.

Description

This eyebrow gel mascara features GLW Pigmentary Dispersions in a water/glycerin base, that ease the process of making color formulations in a water base. DAITOSOL 5000SJ is a water-based resin that offers long-lasting properties. And the combination of KNY-3D and MSS-500/20N helps disguise flaws in the eyebrows by elongating and giving volume to the hair with a natural finish.

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LatAm Eyeshadow with K-RAY

Formula KEY-057-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	32.00	GMS-I2	Mica (And) Isopropyl Titanium Triisostearate	Kobo Products
	28.70	TALC AJM	Talc	Kobo Products
	5.00	EA-209	Ethylene/Acrylic Acid Copolymer	Kobo Products
	4.50	BRO-ASG3	Iron Oxides (C.I. 77491) (And) Stearoyl Glutamic Acid	Kobo Products
	3.00	ZINC MYRISTATE	Zinc Myristate	Kobo Products
	2.50	BBO-ASG3	Iron Oxides (C.I. 77499) (And) Stearoyl Glutamic Acid	Kobo Products
2	3.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	3.00	CSF-3100@350cSt	Dimethicone	NuSil/Kobo Products
	0.80	Phenoxyethanol	Phenoxyethanol	Cosmotec
3	15.00	K-RAY LIGHT GOLD	Mica (And) Iron Oxides (C.I. 77491)	Kobo Products
	2.50	K-RAY G DIAMOND SPARKLE GOLD	Calcium Aluminum Borosilicate (And) Titanium Dioxide	Kobo Products

100

Manufacturing Procedure

1. Add Part 1 ingredients and mix until pigments are fully dispersed.
2. Add Part 2 ingredients and mix until complete dispersion of the binders.
3. Add Part 3 and mix slowly.
4. Press at 500 psi.

Description

This eyeshadow features a combination of GMS-I2, an ITT treated mica, and TALC AJM, a micronized untreated talc, both contributing to the elegant texture and optimizing pressability. ASG treated pigments offer a creamy feel and ZINC MYRISTATE is a dry binder. EA-209 is a microsphere that has two functions in this formula: Improve feel and pick up, and contribute to pressability. The combination of CSF-3100@350cSt and SALACOS® 99 constitutes the binder system. K-RAY pearlescent pigments give a unique color and shine effect.

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March, 2016

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Transformative Powder-to-Cream Eyeshadow with

Formula KEY-063

TTB

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	30.00	MICA S-TTB2	Mica (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone	Kobo Products
	3.00	MAKIBEADS 250	Methyl Methacrylate Crosspolymer	Daito Kasei Kogyo Co.,Ltd.-JPY
	3.00	CELLULOBEADS D-50	Cellulose	Daito/ Kobo Products
	2.00	BLUE 1AL S-TTB6	Blue 1 Lake (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone	Kobo Products
	1.00	YELLOW 5AL S-TTB2	Yellow 5 Lake (And) Isopropyl Titanium Triisostearate (And) Triethoxysilylethyl Polydimethylsiloxyethyl Dimethicone	Kobo Products
2	30.50	Cetiol® CC	Dicaprylyl Carbonate	Cognis Corp.
	10.00	COSMOL™ 43	Polyglyceryl-2 Triisostearate	Ikeda Corporation
	3.50	Lexol® PG-865	Propylene Glycol Dicaprylate/Dicaprate	Inolex Chemical Company
	1.00	Genuine Rice Bran Wax	Oryza Sativa (Rice Bran) Wax	Strahl & Pitsch, Inc.
	1.00	Candelilla Wax SP 75	Euphorbia Cerifera (Candelilla) Wax	Strahl & Pitsch, Inc.
3	15.00	KTZ® MISTERIOSO GREEN	Titanium Dioxide (And) Mica (And) Iron Oxides (C.I. 77499)	Kobo Products

100

Manufacturing Procedure

1. Blend Part 1 until color is fully developed.
2. Heat Part 2 to 80°C.
3. Add Part 2 to Part 1 and blend well.
4. Add Part 3 and blend at low speed.

Description

This is a unique eyeshadow that transforms from a powder to a cream upon application. It features Kobo's TTB surface treated pigments and mica which allow for optimal glide while improving wear. TTB treatment is a good formulation choice for an anhydrous eyeshadow, as it exhibits a high degree of dispersibility in the formula and improves skin affinity and wear. CELLULOBEADS D-50 improves the feel of the formula due to its spherical shape. KTZ® MISTERIOSO GREEN provides shimmer and intensifies the color.

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LatAm Mascara

Formula KMA-063-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	9.00	Tecwax Ozoquerita	Ozokerite	Cosmotec
	8.50	Tecwax Abelha	Beeswax	Cosmotec
	4.00	Tecwax MCM	Microcrystalline Wax	Cosmotec
	3.50	Ácido Estearico	Stearic Acid	M.Cassab
	3.20	Tecwax Carnauba	Copernicia Cerifera (Carnauba) Wax	Cosmotec
	3.00	KOBOGUARD® 5400 IDD	Hydrogenated Polycyclopentadiene (And) Isododecane	Kobo Products
	1.00	COSMOL™ 182V	Sorbitan Sesquiosostearate	Ikeda/Kobo Products
2	37.50	Deionized Water	Water	
	1.00	AMP 95	Aminomethyl Propanol	Mapric
	0.30	Natrosol® 250 HHR CS	Hydroxyethylcellulose	Hercules/Aqualon
3	2.60	MSS-500/20N	Silica	Kobo Products
	1.20	DSPCS/20N-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	Kobo Products
	1.20	KNY-3D	Nylon-66 (And) Titanium Dioxide	Kobo Products
	1.00	Cosmoguard® SL-CP	Imidazolidinyl Urea	Cosmotec
4	20.00	WSJ10CB-NP	Black 2 (And) PEG-40 Hydrogenated Castor Oil (And) Water (And) Acrylates/Ethylhexyl Acrylate Copolymer (And) Aminomethyl Propanol (And) Sodium Dehydroacetate	Kobo Products
	3.00	Permethyl® 99	Isododecane	Cosmotec

100

Manufacturing Procedure

- Heat Part 1 to 80°C in auxiliary tank.
- In main tank, add Natrosol® 250 HHR CS to deionized water under propeller mixing. Mix until Natrosol® is fully hydrated. Add the rest of Part 2 and heat to 80°C.
- Add Part 1 to Part 2 in main tank with propeller and sweep agitation at 80°C.
- Cool to 50°C.
- Add Part 3 ingredients at 50°C.
- Add Part 4 at 45°C.
- Cool to 25°C - 27°C.

Description

This mascara features KNY-3D fiber, which gives a lengthening effect, while Kobo's Microsphere Complex, DSPCS/20N-I2, is lightweight and provides volume to the lash in combination with MSS-500/20N, a non-porous silica of 20 micron size. Kobo's Resin Composite, KOBOGUARD® 5400 IDD, gives a quick build up with a water-resistant film and aids in long wear. COSMOL™ 182V contributes to formula stability. Kobo's Pigmentary Dispersion, WSJ10CB-NP provides a deep black shade. The WSJ dispersion offers film-forming properties and eases the manufacturing process.

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Color Shine Lipstick

Formula KLP-092-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	30.00	COSMOL™ 222	Diisostearyl Malate	Ikeda/Kobo Products
	15.00	CPF-3300@20cSt	Phenyl Trimethicone	NuSil/Kobo Products
	12.00	SALACOS® WO-6	Dipentaerythryl Tri-Polyhydroxystearate	Ikeda/Kobo Products
	12.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products
	8.00	Ozoquerita	Ozokerite Wax	Cosmotec
	8.00	COSMOL™ 168ARV	Dipentaerythryl Hexahydroxystearate/Hexastearate/Hexarosinate	Ikeda/Kobo Products
	5.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Kobo Products
	4.00	INBP50R6B	Red 6 Lake (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products
	3.50	INBP50Y6A	Yellow 6 Lake (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products
	1.50	INBP45R7C	Red 7 Lake (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products
	1.00	INBP70U	Titanium Dioxide (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products

100

Manufacturing Procedure

1. Add all ingredients to the main vessel and heat to 90°C until waxes are completely melted. Mix until pigments are fully dispersed.
2. Cool to 65°C and pour into molds.

Description

This Color Shine lipstick features a combination of esters and silicones to provide shine and a pleasant application. COSMOL™ 222 is a pigment dispersant that offers great stability against oxidation. COSMOL™ 43V is another excellent pigment dispersant, recommended for foundations and lipsticks. COSMOL™ 168ARV has superior oxidative stability, miscibility, water retention, luster, and emollience. And SALACOS® WO-6 contributes to pigment dispersability and formula stability. CPF-3300@20cSt is a phenyl silicone with high refractive index that contributes to shine and spreadability. PM WAX 82 is a combination of waxes used to structure the formulation. INBP Pigmentary Dispersions in Isononyl Isononanoate can ease the manufacturing process and provide more vivid color.

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Velvet Liquid Lipstick

Formula KLP-110-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier	
1	16.00	CXG-1104	Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer	NuSil/Kobo Products	
	10.00	COSMOL™ 222	Diisostearyl Malate	Ikeda/Kobo Products	
	8.00	INBP45R7C	Red 7 Lake (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products	
	8.00	CSV-3000	Cyclopentasiloxane	NuSil/Kobo Products	
	8.00	KOBOGUARD® HRPC	Hydrogenated Polycyclopentadiene (And) Polyethylene (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	Kobo Products	
	5.00	COSMOL™ 168ARV	Dipentaerythryl Hexahydroxystearate/Hexastearate/Hexarosinate	Ikeda/Kobo Products	
	5.00	CSF-3100@20cSt	Dimethicone	NuSil/Kobo Products	
	3.00	Tecwax Ozoquerita	Ozokerite Wax	Cosmotec	
	3.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Kobo Products	
	3.00	INBP50R33A	Red 33 Lake (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate	Kobo Products	
	3.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products	
	2.00	CPF-3300@20cSt	Phenyl Trimethicone	NuSil/Kobo Products	
	2.00	Tecwax Abelha	Beeswax	Cosmotec	
	2	8.00	MSS-500W	Silica	Kobo Products
		4.00	SP-10	Nylon-12	Kobo Products
3	6.00	Permethyl® 99A	Isododecene	Cosmotec	
	6.00	CSV-3000	Cyclopentasiloxane	NuSil/Kobo Products	
100					

Manufacturing Procedure

1. Mix Part 1 and heat to 85°C.
2. Cool to 70°C and add Parts 2 and 3.
3. Pour into components.

Description

This Velvet Liquid Lipstick features Nusil Silicones CPF-3300@20cSt, CSF-3100@20cSt and CSV-3000 that improve spreadability. COSMOL™ 222 and COSMOL™ 43V are esters that help in the dispersion of the pigments and enhanced feel. PM WAX 82 helps with the structure. COSMOL™ 168ARV improves moisture and provides enhanced feel. CXG-1104 is an elastomer gel that gives a silky, powdery feel and velvet effect. INBP are pigmentary dispersions in Isononyl Isononoate that provide a fully developed color. KOBOGUARD® HRPC gives structure to the formula while forming a long-lasting film. Microspheres SP-10 and MSS-500W give a beautiful, velvety look to the lips.

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www.koboproducts.com

Lip Exfoliator

Formula KLP-121-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	31.00	COSMOL™ 222	Diisostearyl Malate	Ikeda/Kobo Products
	14.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products
	11.00	Tecwax Ozoquerita	Ozokerite	Cosmotec
	10.00	CPF-3300@10cSt	Phenyl Trimethicone	Nusil/Kobo Products
	8.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	6.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Kobo Products
	5.00	SunBoost ATB™	Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol	Kobo Products
	5.00	COSMOL™ 168ARV	Dipentaerythrityl Hexahydroxystearate/Hexastearate/Hexarosinate	Ikeda/Kobo Products
	3.00	Tecwax Abelha	Beeswax	Cosmotec
	3.00	SALACOS® 334	Caprylic/Capric/Myristic/Stearic Triglyceride	Ikeda/Kobo Products
2	0.50	INBP75EBR	Iron Oxides (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate	Kobo Products
	0.50	INBP70U	Titanium Dioxide (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid	Kobo Products
3	2.00	PURECORK B 500	Quercus Suber Bark	Kobo Products
	1.00	Cosmoguard SL-CP	Imidazolidinyl Urea	Cosmotec

100

Manufacturing Procedure

1. Combine Part 1 and heat to 85°C.
2. Add Part 2 and mix until complete dispersion of the pigments.
3. Cool to 70°C and add Part 3 while mixing.
4. Pour into components.

Description

This lip exfoliator features PURECORK B 500, a natural exfoliator extracted from cork that helps to remove the dead skin and give lips a nice and fresh look. It also has COSMOL™ 222, COSMOL™ 43V and SALACOS® 99, esters that provide nice spreadability, shine and emollience. SALACOS® 334 and COSMOL™ 168ARV have good water holding capacity, helping with moisturization. CPF-3300@10cSt is a phenyl trimethicone with low viscosity that has superior spreadability and shine. SunBoost ATB™ is proprietary blend of antioxidant, anti-irritant and anti-inflammatory agents that helps to protect the skin. INBP dispersions give a light color to the product and PM WAX 82 gives a bullet structure.

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March, 2016

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Lipstick with PT1BM Dispersions

Formula KLP-124A

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	27.50	CPF-3300@10cSt	Phenyl Trimethicone	Nusil/Kobo Products
	19.80	Permalene™ M 70 wax	Synthetic Wax	New Phase Technologies
	17.90	KOBOGUARD® 5400 CCT	Hydrogenated Polycyclopentadiene (And) Caprylic/Capric Triglyceride	Kobo Products
	10.00	PT1BM30R7C	Phenyl Trimethicone (And) Red 7 Lake (And) Isopropyl Titanium Triisostearate (And) Disteardimonium Hectorite (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Silica	Kobo Products
	8.75	PT1BM50Y5A	Phenyl Trimethicone (And) Yellow 5 Lake (And) Isopropyl Titanium Triisostearate (And) Disteardimonium Hectorite (And) Silica (And) 1,2-Hexanediol (And) Caprylyl Glycol	Kobo Products
	6.70	COSMOL™ 168ARV	Dipentaerythrityl Hexahydroxystearate/Hexastearate/Hexarosinate	Ikeda Corporation
	3.75	PT1BM70R	Iron Oxides (C.I. 77491) (And) Phenyl Trimethicone (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Silica (And) 1,2-Hexanediol (And) Caprylyl Glycol	Kobo Products
	2.50	PT1BM70U	Titanium Dioxide (And) Phenyl Trimethicone (And) Disteardimonium Hectorite (And) Isopropyl Titanium Triisostearate (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Silica	Kobo Products
	2.10	COSMOL™ 222	Diisostearyl Malate	Ikeda Corporation
	1.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda Corporation

100

Manufacturing Procedure

1. Add all ingredients to the main vessel and heat to 90°C until waxes are completely melted. Mix until pigments are fully dispersed.
2. Cool to 65°C and pour into component.

Description

This Lipstick formula features Kobo's New PT1BM dispersions. These dispersions are easy to use, offering good spreadability and a silky feel. Phenyl Trimethicone CPF-3300@10cSt helps give the lipstick improved payoff, shine, as well as good spreadability. KOBOGUARD® 5400 CCT forms a film on the lips to help provide long wear properties.

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Butter Lipstick with OD Dispersions

Formula KLP-125

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	50.25	Protachem CTG	Caprylic/Capric Triglyceride	Protameen
	14.75	OD75CJE	Titanium Dioxide (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
	13.25	OD75RJE	Iron Oxides (C.I. 77491) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
	7.00	Cegesoft® SB	Butyrospermum Parkii (Shea) Butter	BASF
	6.00	Carnauba Wax SP 63P	Copernicia Cerifera (Carnauba) Wax	Strahl & Pitsch
	5.00	Ozokerite Wax White SP 1020P	Ozokerite	Strahl & Pitsch
	3.70	Candelilla Wax SP 75	Euphorbia Cerifera (Candelilla) Wax	Olvea
	0.05	BHT Food Grade Crystal	BHT	Universal Preserv-A-Chem, Inc.

100

<u>Manufacturing Procedure</u>	<u>Description</u>
1. Combine all of Part 1 ingredients and prop mix at 80°C until homogenous.	This Lipstick contains Kobo's natural, OD Pigmentary dispersions, made with patented, NJE, Natural Jojoba Ester surface treated pigments. The dispersions impart a soft and creamy texture to the lipstick.

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April, 2016

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Chroming Lipstick

Formula KLP-130-BR

Kobo Products - Formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	15.00	COSMOL™ 222	Diisostearyl Malate	Ikeda/Kobo Products
	12.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	12.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products
	12.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products
	10.00	TECWAX OZOQUERITA	Ozokerite	Cosmotec
	6.00	PM WAX 82	Polyethylene (And) Microcrystalline Wax	Kobo Products
	5.00	KOBOGUARD® HRPC	Hydrogenated Polycyclopentadiene (And) Polyethylene (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	Kobo Products
	4.00	TNP50T7-ATB	C12-15 Alkyl Benzoate (And) Titanium Dioxide (And) Argania Spinosa Kernel Oil (And) Alumina (And) Methicone (And) Tocopheryl Acetate (And) Polyhydroxystearic Acid (And) Bisabolol	Kobo Products
	3.00	Tecwax Abelha	Beeswax	Cosmotec
2	15.00	K-RAY PUMPKIN	Mica (And) Titanium Dioxide (And) Red 40 Lake	Kobo Products
	5.00	CARESS® BN30	Boron Nitride	Kobo Products
	1.00	INBP75EBR	Iron Oxides (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate	Kobo Products

100

Manufacturing Procedure

1. Combine Part 1 and heat to 85°C.
2. Add Part 2 and mix until complete dispersion of the pigments.
3. Cool to 70°C and pour into molds.

Description

This lipstick features K-RAY PUMPKIN, an effect pigment that gives the metallic color. CARESS® BN30 is a 30 micron particle size boron nitride that improves feel and gives radiance. COSMOL™ 222, COSMOL™ 43V and SALACOS® 99 are esters that provide shine and help to disperse the pigments while offering great stability against oxidation. PM WAX 82 gives structure to the formula. CPF-3300@10cSt is a low viscosity silicone that increases spreadability. KOBOGUARD® HRPC gives structure and long-lasting wear. INBP75ER is a pigmentary dispersion that provides color with an easy process. TNP50T7-ATB is an optimized mixture of a TiO2 sunscreen dispersion with Kobo's SunBoost ATB™, that is a proprietary blend of anti-oxidant, anti-irritant and anti-inflammatory agents.

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Wrinkle Minimizer

Formula KFL-096-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	33.65	Deionized Water	Water	
	2.00	Glicerina	Glycerin	Mapric
	0.75	Cloreto de Sódio	Sodium Chloride	CAAL
	0.60	NOMCORT® AG	Agar (And) Xanthan Gum	Ikeda/Kobo Products
2	10.00	CPF-3300@10cSt	Phenyl Trimethicone	NuSil/Kobo Products
	5.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	3.00	ABIL® EM 90	Cetyl PEG/PPG-10/1 Dimethicone	Evonik
	2.00	SALACOS® 334	Caprylic/Capric/Myristic/Stearic Triglyceride	Ikeda/Kobo Products
	1.50	Tecwax Ozoquerita	Ozokerite	Cosmotec
	1.50	NOMCORT® HK-G	Glyceryl Behenate/Eicosadioate	Ikeda/Kobo Products
1.00	COSMOL™ 182V	Sorbitan Sesquiosostearate	Ikeda/Kobo Products	
3	10.00	CXG-1104	Dimethicone (And) Dimethicone/Vinyl Dimethicone Crosspolymer	NuSil/Kobo Products
	5.00	CSF-3100@5cSt	Dimethicone	NuSil/Kobo Products
	1.00	Cosmoguard SL	Ethylhexylglycerin (And) Phenoxyethanol	Cosmotec
4	15.00	MSP-TK04	Polymethylsilsesquioxane (And) Titanium Dioxide	Kobo Products
	5.00	KOBOPEARL 500-SR	Polymethyl Methacrylate (And) Mica (And) Titanium Dioxide	Kobo Products
	3.00	MSS-500/H	Silica	Kobo Products

100

Manufacturing Procedure

1. Combine Part 1 ingredients and heat to 80°C.
2. Combine Part 2 ingredients and heat to 70°C.
3. Add Part 1 slowly to Part 2 while mixing.
4. Stop heating and add Part 3 ingredients while mixing.
5. Cool to 50°C and add Part 4.
6. Homogenize for 3 minutes at 8000rpm.

Description

This wrinkle minimizer formulation features a combination of NOMCORT® AG, COSMOL™ 182V and NOMCORT® HK-G that together contribute to a stable emulsion. SALACOS® 334 is an emollient that offers skin hydration. CPF-3300@10cSt, CSF-3100@5cSt and SALACOS® 99 are light emollients that offer spreadability and improve skin feel. CXG-1104 is an elastomer gel that gives a velvety finish and after feel. MSP-TK04 and MSS-500/H are microspheres that offer soft focus and matte effect. KOBOPEARL 500-SR gives a radiant finish and also contributes to soft focus.

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March, 2016

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Nail Serum

Formula KNP-005-BR

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	64.50	Deionized Water	Water	
	4.00	Glicerina	Glycerin	Mapric
	0.20	Goma Xantana	Xanthan Gum	M. Cassab
2	8.00	CSF-3100@350cSt	Dimethicone	NuSil/Kobo Products
	5.00	SALACOS® 99	Isononyl Isononanoate	Ikeda/Kobo Products
	5.00	COSMOL™ 43V	Polyglyceryl-2 Triisostearate	Ikeda/Kobo Products
	3.00	SunBoost ATB™	Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol	Kobo Products
	2.80	Amphisol® K	Potassium Cetyl Phosphate	DSM
	2.00	SALACOS® 334	Caprylic/Capric/Myristic/Stearic Triglyceride	Ikeda/Kobo Products
	1.50	ALKONAT 1618 C30 P	Álcool Cetoestearílico	M.Cassab
	1.00	TEGIN® M Pellets	Glyceryl Stearate	Evonik
1.00	COSMOL™ 168ARV	Dipentaerythrityl Hexahydroxystearate/Hexastearate/Hexarosinate	Ikeda/Kobo Products	
3	1.00	Sepigel™ 305	Polyacrylamide (And) C13-14 Isoparaffin (And) Laureth-7	ChemyUnion/Seppic
	1.00	Cosmoguard SL-CP	Imidazolidinyl Urea	Cosmotec

100

Manufacturing Procedure	Description
<ol style="list-style-type: none"> 1. Add Part 1 and heat to 70°C. 2. Heat Part 2 to 70°C. 3. Add Part 2 to Part 1 in a slurry and mix at 1000 rpm. 4. Cool to 50°C. 5. Add Part 3 and homogenize at 5000 rpm for 3 minutes. 	<p>This nail serum features a combination of SALACOS® 334 and COSMOL™ 168ARV that moisturizes the skin creating a protective film. SALACOS® 99, COSMOL™ 43V and CSF-3100@350cSt are emollients that improve spreadability and feel. SunBoost ATB™ is proprietary blend of antioxidant, anti-irritant and anti-inflammatory agents that helps to protect the skin.</p>

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March, 2016

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Formulations

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The Powder & Dispersion Specialist

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