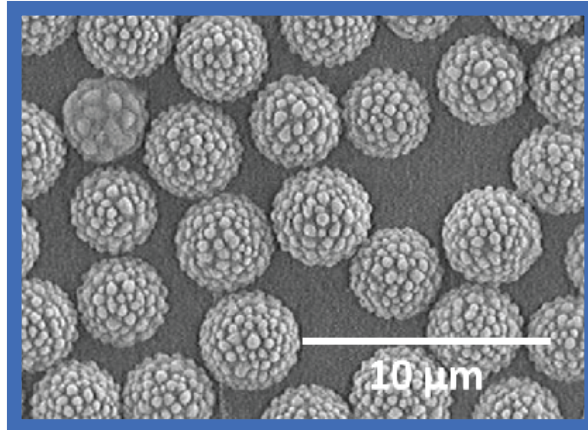


Composite Microspheres For Optical Enhancing

Asia Program

Accentuates skin with a natural appearance while hiding imperfections such as fine lines and wrinkles

- Optical blurring in formulation to obscure problematic skin areas attributed to:
 - > the microspherical shape & the texture of the particle surface
- Excellent for modifying the feel of a product resulting from:
 - > the particle's chemical composition & orientation of the outer surface



Silcrusta MK03

A textured microsphere core of a methyl methacrylate crosspolymer microsphere with a PMSQ surrounding surface.

Product Name	Microsphere	Surface	% Modifier	Size
SILCRUSTA MK03	MMA Crosspolymer	Textured	10-20% PMSQ	4 μm

Pressed Powder with SILCRUSTA MK03

KPP-069F

Part 1

- SERICITE GMS-4C - Kobo Products: Mica 70.48%
- SILCRUSTA MK03 - Nikko Rica/Kobo Products: Methyl Methacrylate Crosspolymer (And) Polymethylsilsesquioxane 10.00%
- BTD-11S2 - Kobo Products: Titanium Dioxide (And) Triethoxycaprylylsilane 7.00%
- ZINC MYRISTATE - Kobo Products: Zinc Myristate 2.00%
- BYO-11S2 - Kobo Products: Iron Oxides (C.I. 77492) (And) Triethoxycaprylylsilane 1.00%
- BRO-11S2 - Kobo Products: Iron Oxides (C.I. 77491) (And) Triethoxycaprylylsilane 0.86%
- BBO-11S2 - Kobo Products: Iron Oxides (C.I. 77499) (And) Triethoxycaprylylsilane 0.46%
- Methyl Paraben NF - International Sourcing: Methylparaben 0.10%
- Propyl Paraben NF - International Sourcing: Propylparaben 0.10%

Part 2

- CSF-3100@20cSt - NuSil/Kobo Products: Dimethicone 2.50%
- Lexol® PG-865 - Inolex Chemical Company: Propylene Glycol Dicaprylate/Dicaprate 2.50%
- CSF-3100@350cSt - NuSil/Kobo Products: Dimethicone 2.00%
- SS4267 - Momentive: Dimethicone (And) Trimethylsiloxysilicate 1.00%

Manufacturing Procedure

1. Micropulverize Part 1 until color is fully developed.
2. Add Part 2 to Part 1.
3. Blend well.
4. Press at 500 psi.

Description

Part of a formula series that shows how important Microspheres are to pressed powder formulas. Each type and size of Microsphere gives the formula a different feel.

This pressed powder formula contains Kobo's SILCRUSTA MK03, Methyl Methacrylate Crosspolymer Microsphere, used for optical enhancing to accentuate the skin with a natural appearance while hiding imperfections such as fine lines and wrinkles. SERICITE GMS-4C is added to give a glide-on application. Kobo's 11S treatment helps to provide this pressed powder with adhesion to the skin and gives the formula a creamy feel. Caresil Pure Fluids, high clarity-purity silicones, CSF-3100@20cSt and 350cSt, deliver an emollient, silky feel with reduced tackiness that brings about high spreadability and compatibility. ZINC MYRISTATE also contributes to great feel and adherence on the skin.

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